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**Product Data Sheet &
General Processing Conditions**

**RTP 2800 B-55A HF
Thermoplastic Vulcanizate (TPV)
High Flow**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	0.99	0.99	D 792
MECHANICAL			
Tensile Strength Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	600 psi	4 MPa	D 412
Tensile Elongation Break, Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	450.0 %	450.0 %	D 412
Tensile Stress Die C 0.125 in, 20 in/min (3.2 mm, 500 mm/min) @ 100 %	265.0 psi	1.8 MPa	D 412
Tear Strength, Die C	110.0 pli	19.3 N/mm	D 624
Hardness Shore A, 10 s delay	55	55	D 2240
ELECTRICAL			
Dielectric Strength, S/T, in oil	452 VPM	17.8 kV/mm	D 149

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	12000 - 18000 psi	83 - 124 MPa
Melt Temperature	360 - 410 °F	182 - 210 °C
Mold Temperature	60 - 150 °F	16 - 66 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C
Moisture Content	0.03 %	0.03 %
Dew Point	0 °F	-18 °C